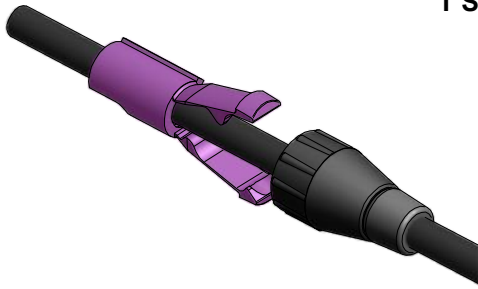
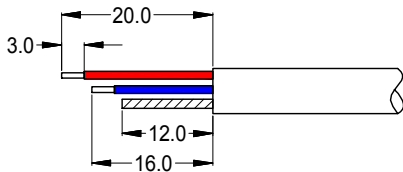


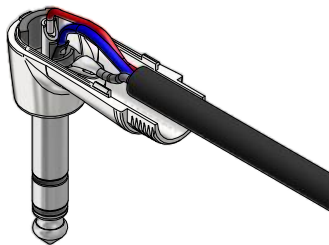
ASSEMBLY INSTRUCTION PI 1067 T SERIES RIGHT ANGLE PLUG



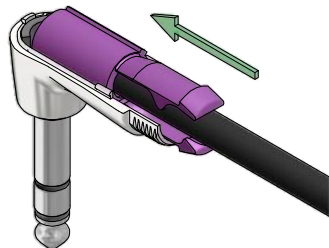
1. SLIDE THE NUT AND CABLE CLAMP ONTO THE CABLE.



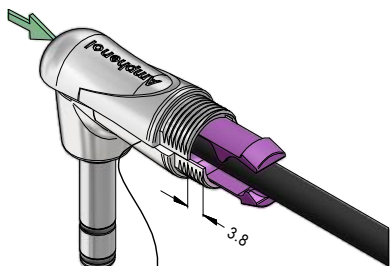
2. STRIP THE CABLE



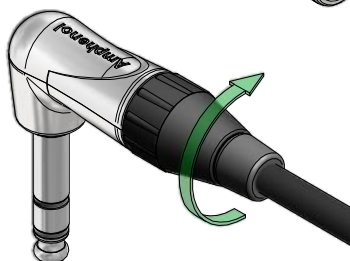
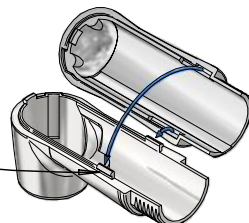
3. SOLDER THE WIRES TO THE CONTACTS.



4. SLIDE THE CABLE CLAMP INTO THE FRONT SHELL.



5. ASSEMBLE THE REAR SHELL BY ALIGNING IT 3.8 mm ABOVE THE FRONT SHELL FOR THE LOCKING TABS ON THE FRONT SHELL CAN GO INTO THE OPENINGS ON THE REAR SHELL AND THEN SLIDE THE REAR SHELL DOWN TO LOCK.



6. TURN THE NUT ONTO THE THREAD OF THE SHELLS TO ACTIVATE THE CABLE CLAMP AND TO LOCK TWO HALVES OF THE SHELLS TOGETHER.